## **Data Sheet**

# **SLA5800 Series**

Thermal Mass Flow

# **Elastomer Sealed, Digital, Thermal Mass Flow Meters and Controllers**

## **Overview**

The SLA5800 Series mass flow meters and mass flow controllers have gained broad acceptance as the standard for accuracy, stability and reliability. These products have a wide flow measurement range and are suitable for a broad range of temperature and pressure conditions making them well suite for applications in chemical and petrochemical research, laboratory, analytical, fuel cell and life science among others.

Highlights of the SLA5800 Series mass flow products include: industry leading long term stability, accuracy backed by superior metrology systems and methods using primary calibration systems directly traceable to international standards, and a broad range of analog and digital I/O options to suite virtually any application. An independent diagnostic/service port permits users to troubleshoot or change flow conditions without removing the mass flow controller from service.

## **Product Description**

The SLA5800 Series provides a highly configurable platform based on a simple modular architecture. The SLA5800 Series feature set was carefully selected to enable drop-in replacement and upgrade of many brands of mass flow controllers. With the wide range of options and features available, the SLA5800 Series provides users with a single platform to support a broad range of applications.

## **Features and Benefits**

Features	Benefits			
Industry leading long term sensor stability	Increased system uptime and reduced cost of ownership by reducing maintenance and eliminating periodic recipe adjustments and/or recalibrations			
User accessible service port	Simplified installation, start-up, troubleshooting and access to diagnostics provides maximum uptime			
Advanced diagnostics	Ensures device is operating within user specified limits for high process yield uptime			
Superior valve technology	Minimum leak-by, wide turndown, fast response and superior corrosion resistant materials reduces overall gas panel cost and increases throughput			
Adaptable mechanical configurations	Easily retrofit to existing systems			
Primary standard calibration systems	Ensures measurement accuracy is traceable to international standards			
Simple modular design	Easy-to-service elastomer sealed design provides for factory or field service maximizing uptime and reducing total cost of ownership			









## **Product Description**

#### Advanced Thermal Flow Measurement Sensor

Brooks' sensor technology combines:

- Excellent signal to noise performance for improved accuracy at low setpoints
- Superior long-term stability through enhanced sensor manufacturing and burn in process
- Isothermal packaging to reduce sensitivity to external temperature changes

### **Advanced Diagnostics**

The mass flow controller remains the most complex and critical component in gas delivery systems. When dealing with highly toxic or corrosive gases, removing the mass flow controller to determine if it is faulty should be the last resort. In response to this, Brooks pioneered smarter mass flow controllers with embedded self test routines and introduced an independent diagnostic/service port to provide the user with a simple interface, for troubleshooting without disturbing flow controller operation.

### Wide Flow Range

The SLA5800 Series covers an extremely broad range of flow rates. Model SLA5850 can have a full scale flow as low as 3 ccm. With a high turndown ratio of 100:1 for any full scale range from 1-50 lpm N2 equivalent and 50:1 turndown for all other flow rates, accurate gas flow can be measured or controlled down to 0.06 ccm! Model SLA5853 can monitor or control gas flows up to 2500 lpm.

### **Fast Response Performance**

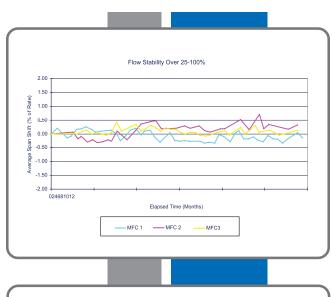
The all-digital electronics and superior mechanical configuration in the SLA5800 Series provide for ultra fast response characteristics.

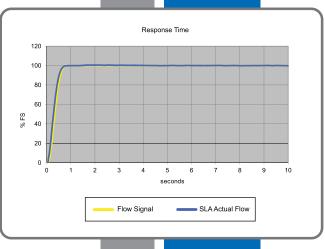
#### **Broad Array of Communication Options**

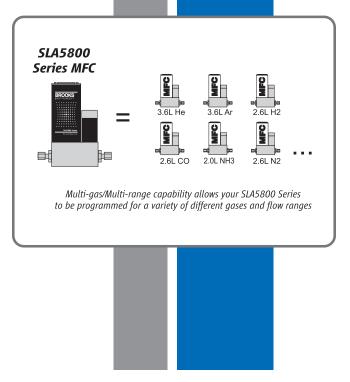
Brooks offers traditional 0-5 volt and 4-20mA analog options as well as RS-485 digital communications ("S-protocol", based on HART) Brooks also offers control interfaces via digital network protocols like DeviceNet, a high speed (up to 500k baud) digital communication network, and Profibus. Brooks' communication capabilities and device-profiles have been certified by the ODVA (Open DeviceNet Vendor's Association) and the ITK (Interoperability Test Kit). Other network protocols are in development. Talk to your Brooks representative about your specific needs.

### Multi-gas/Multi-range Capabilities

The SLA5800 Series multi-gas and multi-range capabilities reduce inventory. Storage and pre-programming of up to 6 gas calibrations easily permits users to switch between different gasses and ranges on a single device.







## **Product Applications**

#### **Fuel Cell Test Stand**

Fuel cell test stands are used to measure the efficiency of the fuel cell. These devices rely on stable, accurate mass flow controllers with wide turndown and fast response. Highperformance Brooks' products are ideal for this application.

Brooks' digital gas mass flow controllers can respond to a setpoint change in less than 1 second. The SLA5800 Series provides excellent response, a wide dynamic flow and pressure range, and extremely stable, low zero drift operation.

### **Catalyst Research**

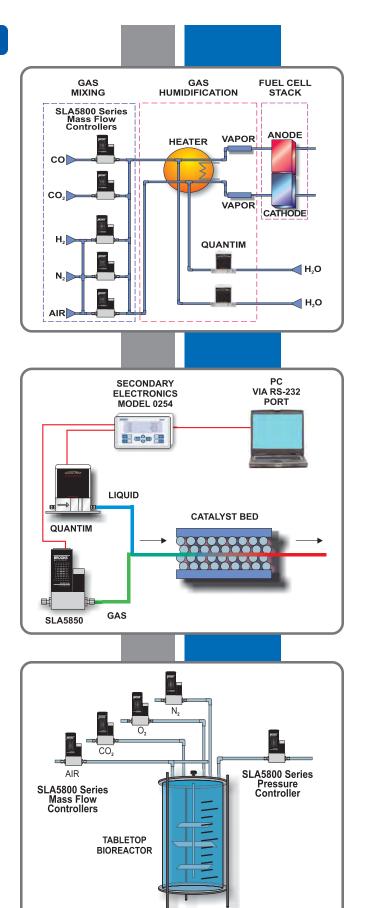
The challenge is scaling up the catalyst process from the laboratory to the pilot plant and, ultimately, to production levels. It is imperative that the amount of feed flowing through the research catalyst bed be precisely measured so that the conversion rate and selectivity can be accurately calculated and scaled up successfully.

Brooks' SLA Series thermal mass flow controllers and Quantim® Series Coriolis mass flow controllers have been selected by many companies involved in catalyst research because these instruments provide exceptional precision, wide dynamic range, and superb stability. The SLA5800 Series' improved turndown ratio and reduced sensitivity to external temperature changes makes it ideal for critical measurements where the composition or thermal properties of the feeds vary. Both series are available for extremely high pressure service, have appropriate area classifications, and are offered with a variety of wetted materials. The 0254 secondary electronics may be used to provide power, set point, and local display.

### **Table Top Bioreactors**

Brooks has earned a leading reputation in controlling of gas flows for bioreactor applications.

The 1350 and 1355 Sho-Rate™ variable area flow meters with integral needle valves are ideal for small systems with manual gas adjustment. For applications where dissolved oxygen and pH control are more critical, mass flow controllers provide the next level of precision and automation. Brooks offers a wide range of solutions including multiple gas calibrations on the SLA5800 Series. With optional digital communication protocols and other features offered by the SLA5800 Series, it is ideally suited for the table top bioreactor.



# **Product Specifications**

## Flow Ranges and Pressure Ratings:

Mass Flow Controller	Mass Flow Meter	Flow Ranges N2 Eq. Ratings		Pressur psi/		PED Module H Category
Model	Model	Min. F.S.	Max. F.S.	Standard	Optional	
SLA5850	SLA5860	0.003	50 lpm	1500 psi/100 bar	4500 psi/310 bar	SEP
SLA5851	SLA5861	15	100 lpm*	1500 psi/100 bar	NA**	SEP
SLA5853	SLA5863	100	2500 lpm	1000 psi/70 bar	NA	1 for all 150 lb flanges 2 for all other connections

<sup>\* 200</sup> lpm of H2 possible, 600 lpm of H2 possible with decreased accuracy
\*\* 4500 psi/310 bar available as a special on the SLA5861 only

Performance	SLA5850/60	SLA5851/61	SLA5853/63		
Flow Accuracy	±0.9% of S.P. ±0.18% of F.S. (2-20% F.S.	±0.9% of S.P. (20-100% F.S.), ±0.18% of F.S. (2-20% F.S.) up to 1100 lpm ±1.0% of F.S. from 1100 lpm up to 2500 lpm			
Control Range	100:1 for F.S. from 1-50 lpm (50:1 for all other F.S. flows)				
Repeatability & Reproducibility	0.20% S.P.				
Linearity	Included in accuracy				
Response Time (Settling Time within ±2% F.S. for 0-100% command step)*	<15	< 3 seconds			
Zero Stability		< <u>+</u> 0.2% F.S. per year			
Temperature Coefficient	Zero: <0.05% of F.S. per °C. Span: <0.1% of S.P. per °C				
Pressure Coefficient		±0.03% per psi (0-200 psi N2)			
Attitude Sensitivity	<0.2% F.S.	maximum deviation from specified acc	uracy after re-zeroing		

#### Ratings

natiliga							
Operating Temperature Range	0-65°C (32-149°F)						
Minimum Pressure Differential (Controllers)	5 psi/0.35 bar	10 psi/0.69 bar	Min.: 7.5 psi/0.52 bar at 500 lpm Min.: 14.5 psi/1.00 bar at 1000 lpm Min.: 35.0 psi/2.41 bar at 2500 lpm				
Maximum Pressure Differential (Controllers)	Application specific up to 1500 psi/103.4 bar	50 psi/3.45 bar	300 psi/20.0 bar				
Leak Integrity (external)		1x10 <sup>-9</sup> atm. cc/sec He					

## Mechanical

Valve Type	Normally Closed, Normally Open, Meter
Primary Wetted Materials	316L Stainless Steel, High Alloy Stainless Steel, Viton® fluoroelastomers, Buna-N, Kalrez®, Teflon®/Kalrez®, and EPDM

<sup>\*</sup> Response time can be improved upon request

### Diagnostics

Status Lights	MFC Health, Network Status
Alarms*	Sensor Output, Control Valve Output, Over Temperature, Power Surge/Sag, Network Interruption
Diagnostic/Service Port	RS485 via 2.5mm jack

<sup>\*</sup> Alarm modes are dependent on the communications interface. These are described in the corresponding digital communication interface manual.

### Certifications

Mark	Agency	Certification	Applicable Standard	Status
CE	CE	EMC Directive 2004/108/EC	EN:61326-1:2006	Pass
c <b>FL</b> ®us	UL (Recognized)	Class I, Div 2, Group A, B, C, D	CSA C22.2 NO. 213-M1987	Pending
/c.\	ATEX	II 3 G Ex nA IIC T4 Gc	EN 60079-0:2012	Pending
/cx/			EN 60079-15:2010	
<b>IECE</b> x	IECEx	II 3 G Ex nA IIC T4 Gc	IEC 60079-0:2011	Pending
			IEC 60079-15:2010	

# **Electrical Specifications**

Communication Protocol	RS485	Profibus®	DeviceNet™		
Electrical Connection	1 x 15-pin Male Sub-D, (A)	1 x 15-pin Male Sub-D/ 1 x 9-pin Female Sub-D	1 x M12 with threaded coupling nut (B)		
Analog I/O		0-5 V, 1-5 V, 0-10 V, 0-20 mA, 4-20 mA			
Power Max./Purge	-	3.5 Vdc to 7 Vdc	From +11 Vdc to +25 Vdc		
Power Requirements Watts, Max.	Valve Orifice	Valve Orifice > 0.032″: 8 W Valve Orifice ≤ 0.032″: 5 W Without Valve: 2 W			
Voltage Set Point Input Specifications					
Nominal Range	0-5 Vdc, 1-5	Vdc or 0-10 Vdc	N/A		
Full Range	(-0.5)	-11 Vdc	N/A		
Absolute Max.	18 V (without	out damage)	N/A		
Input Impedence	>990	kOhms	N/A		
Required Max. Sink Current	0.00	2 mA	N/A		
Current Set Point Input Specifications					
Nominal Range	4-20 mA	or 0-20 mA	N/A		
Full Range	0-2	2 mA	N/A		
Absolute Max.	24 mA (with	nout damage)	N/A		
Input Impedence	100	100 Ohms			
Flow Output (Voltage) Specifications					
Nominal Range	0-5 Vdc, 1-5	0-5 Vdc, 1-5 Vdc or 0-10 Vdc			
Full Range	(-1)-1	(-1)-11 Vdc			
Min Load Resistance	2 k(	Ohms	N/A		
Flow Output (Current) Specifications					
Nominal Range	0-20 mA	or 4-20 mA	N/A		
Full Range	0-22 mA (@ 0-20 mA); 3.	0-22 mA (@ 0-20 mA); 3.8-22 mA (@ 4-20 mA)			
Max. Load	380 Ohms (for supply v 580 Ohms (for supply v		N/A		
Analog I/O Alarm Ouput*					
Туре	Open (	Collector	N/A		
Max. Closed (On) Current	25	mA	N/A		
Max. Open (Off) Leakage	1	μΑ	N/A		
Max. Open (Off) Voltage	30	Vdc	N/A		
Analog I/O Valve Override Signal Specificat	ions**				
Floating/Unconnected	Instrument controls valve t	o command set point	N/A		
VOR < 0.3 Vdc	Valve	N/A			
1 Vdc < VOR < 4 Vdc	Valve	Valve Normal			
VOR > 4.8 Vdc	Valve	Open .	N/A		
Input Impedence	800	«Ohms	N/A		
Absolute Max. Input  *The Alarm Output is an open collector or "co		Vdc (without damage)	N/A		
"The Alarm Cliffilit is an open collector or "co	nntact type" that is (1()SEI) (ni	u wnenever an alarm is act	11/Δ		

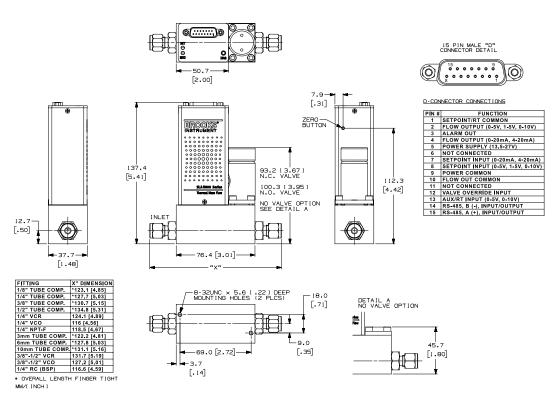
<sup>\*</sup>The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active.

The Alarm Output may be set to indicate any one of various alarm conditions.

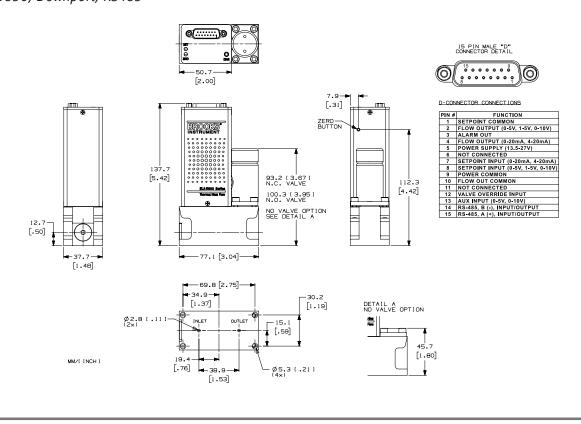
\*\* The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section.

# **Product Dimensions**

## SLA5850, Thru-Flow, RS485

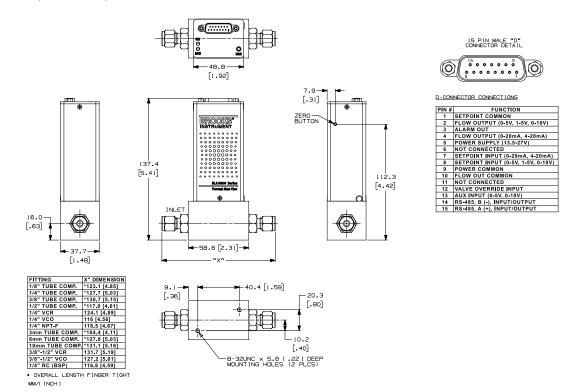


### SLA5850, Downport, RS485

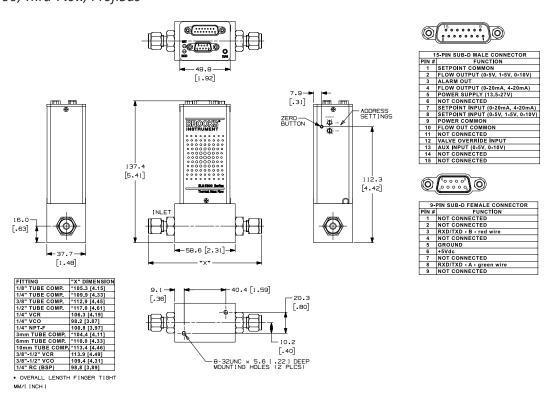


# **Product Dimensions (continued)**

## SLA5860, Thru-Flow, RS485

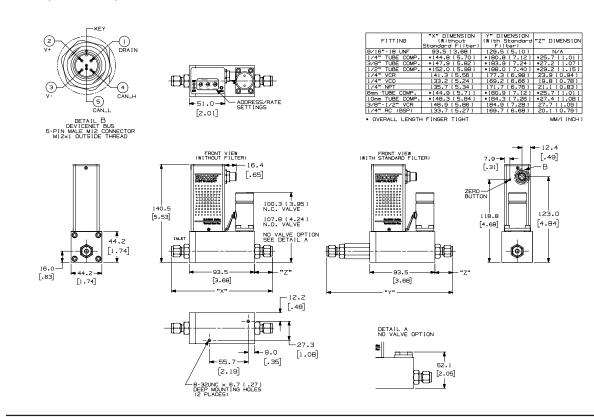


## SLA5860, Thru-Flow, Profibus

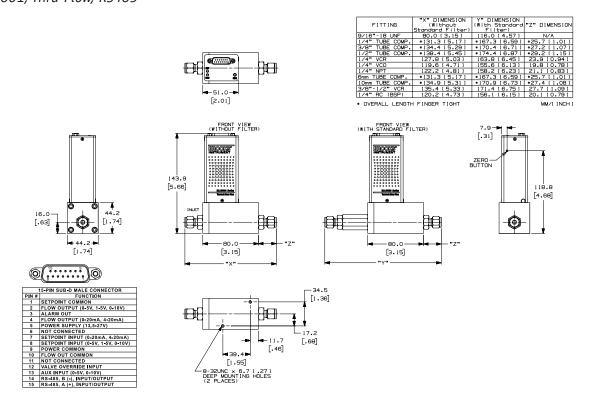


# **Product Dimensions (continued)**

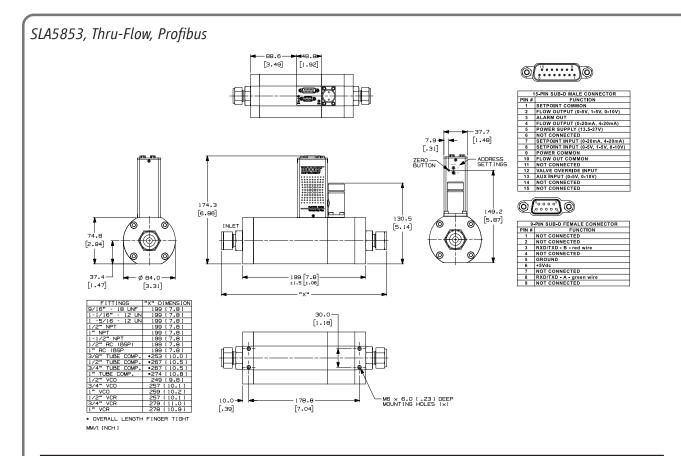
## SLA5851, Thru-Flow, DeviceNet



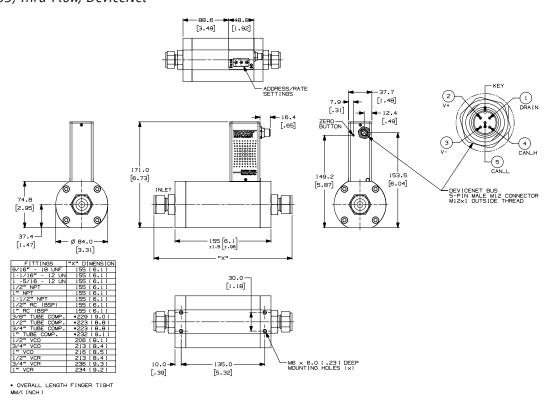
### SLA5861, Thru-Flow, RS485



# **Product Dimensions (continued)**



## SLA5863, Thru-Flow, DeviceNet



# Model Code

	Base Model Numbers	SLA	Option Description Smart Link Advantage
- 11			
II.	Package / Finish Specifications	58	Standard Elastomer Series
III.	Function	5 6	Mass Flow Meter
IV.	Gas or Range	0	3 ccm - 50 lpm
		1	20 - 100 lpm
		3	100 - 2500 lpm
٧.	Digital I/O Communication	A D	None (select applicable analog I/O)
		P	DeviceNet I/O (with 5-pin micro connector) Profibus (2x sub-D)
		S	RS485 (select applicable analog I/O)
VI.	Mechanical Connection	1A	Without adapters, 9/16" - 18 UNF
	(Body size 0 & 1 only)	1B	1/4" tube compression
		1C 1D	1/8" tube compression 3/8" tube compression
		1E	1/4" VCR
		1F	1/4" VCO
		1G	1/4" NPT
		1H 1]	6mm tube compression 10mm tube compression
		1L	3/8"-1/2" VCR
		1M	3/8"-1/2" VCO
		1P 1S	1/2" tube compression  Elastomer downport
		1T	1/4" RC (BSP)
		1Y	3mm tube compression
		B1 C1	1/4" tube compression w/Filter 1/8" tube compression w/Filter
		D1	3/8" tube compression w/Filter
		E1	1/4" VCR w/Filter
		F1	1/4" VCO w/Filter
		G1 H1	1/4" NPT w/Filter 6mm tube compression w/Filter
		]1	10mm tube compression w/Filter
		L1	3/8"-1/2" VCR w/Filter
		M1 P1	3/8"-1/2" VCO w/Filter 1/2" tube compression w/Filter
		T1	1/4" RC (BSP) w/Filter
		Y1	3mm tube compression w/Filter
VI.	Mechanical Connection	2A	Without adapters, 9/16" - 18 UNF
	(Body size 3 only)	2B	1-1/16"-12 SAE/MS
		2C 2D	3/8" tube compression 1/2" tube compression
		2E	3/4" tube compression
		2F	1" tube compression
		2G 2H	1/2" NPT (F) 1" NPT (F)
		2]	1-1/2" NPT (F)
		2K	1/2" VCO
		2L 2M	3/4" VCO 1/2" VCR
		2M 2N	1/2 VCR 1/2" RC (BSP)
		2P	1" RC (BSP)
		2R	1-5/16"-12 SAE/MS
		2S 2T	1" VCO 3/4" VCR
		2U	1" VCR
		3A	DIN DN15 PN40 Flange
		3B 3C	DIN DN25 PN40 Flange DIN DN40 PN40 Flange
		3D	DIN DN15 PN40 Flange
		3E	ANSI 1/2" 150# RF Flange
		3F	ANSI 1/2" 300# RF Flange ANSI 1" 150# RF Flange
		3G 3H	ANSI 1 150# RF Flange ANSI 1" 300# RF Flange
		3]	ANSI 1-1/2" 150# RF Flange
10		3 K	ANSI 1-1/2" 300# RF Flange

# Model Code (continued)

	Description	Code Option	Option Description			
VII.	O-ring Material	A	Viton			
		В	Buna			
		С	PTFE			
		D	Kalrez			
		E	EPDM			
		J	FDA/USP Class VI - Viton			
		L	FDA/USP Class VI - EPDM			
VIII.	Valve Seat	A	None (Sensor only)			
		В	Viton (for body size 3, diaphragm material = PTFE)			
		С	Buna (for body size 3, diaphragm material = PTFE)			
		D	Kalrez (for body size 3, diaphragm material = PTFE)			
		E	EPDM (for body size 3, diaphragm material = PTFE)			
		F	PTFE			
		G	Metal (for body size 3, diaphragm material = PTFE)			
IX.	Valve Type	0	None (Sensor only)			
		1	Normally closed			
		2	Normally closed (Pressure diff. >30 psig (2 bar))			
		3	Normally closed (Pressure diff.<30 psig (2 bar))			
		4	Normally closed - high pressure			
		5	Normally open			
X.	Analog I/O	A	None - Digital Communications only			
	Communications	В	0-5 Volt 0-5 Volt 15-pin D-conn			
		С	4-20 mA 4-20 mA 15-pin D-conn			
		L	1-5 Volt 1-5 Volt 15-pin D-conn			
		M	0-20 mA			
		0	0-10 Volt			
		1	0-5 Volt 4-20 mA 15-pin D-conn			
		2	0-5 Volt 0-20 mA 15-pin D-conn			
		3	4-20 mA 0-5 Volt 15-pin D-conn			
		4	0-20 mA 0-5 Volt 15-pin D-conn			
		9	0-10 Volt 0-5 Volt 15-pin D-conn			
XI.	Power Supply Inputs	1	±15 Vdc			
		2	24 Vdc			
XII.	Output Enhancements	A	Standard response			
		В	Fast response			
VIII	Certification	1	Safe Area			
AIII.	Certification	1	Jule Alea			

## Sample Standard Model Code

	II	III	IV	V	VI	VII	VIII	IX	Х	XI	XII	XIII
SLA	58	5	0	Α	1A	Α	В	1	В	1	Α	1

## **Brooks Service and Support**

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards.

Visit www.BrooksInstrument.com to locate the service location nearest to you.

#### START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

### **CUSTOMER SEMINARS AND TRAINING**

Brooks Instrument can provide customer seminars and dedicated training to engineers, end users, and maintenance persons. *Please contact your nearest sales representative for more details.* 

#### **HELP DESK**

In case you need technical assistance:

Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

#### **TRADEMARKS**

Brooks	Brooks Instrument, LLC
DeviceNet	. Open DeviceNet Vendors Association Inc.
Kalrez	DuPont Performance Fluoroelastomers
Profibus	Profibus International
Quantim	Brooks Instrument, LLC
Sho-Rate	Brooks Instrument, LLC
Teflon	E.I. DuPont de Nemours & Co.
VCO	Swagelok Co.
VCR	Swagelok Co.
Viton	DuPont Performance Fluoroelastomers





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